

# AI in manufacturing: turning opportunity into strength for EU

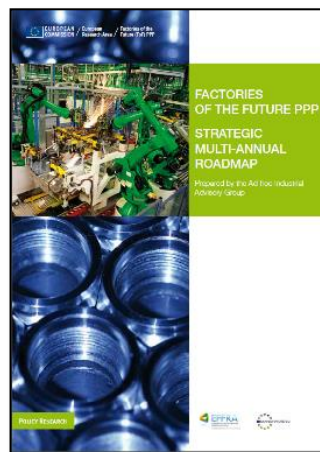
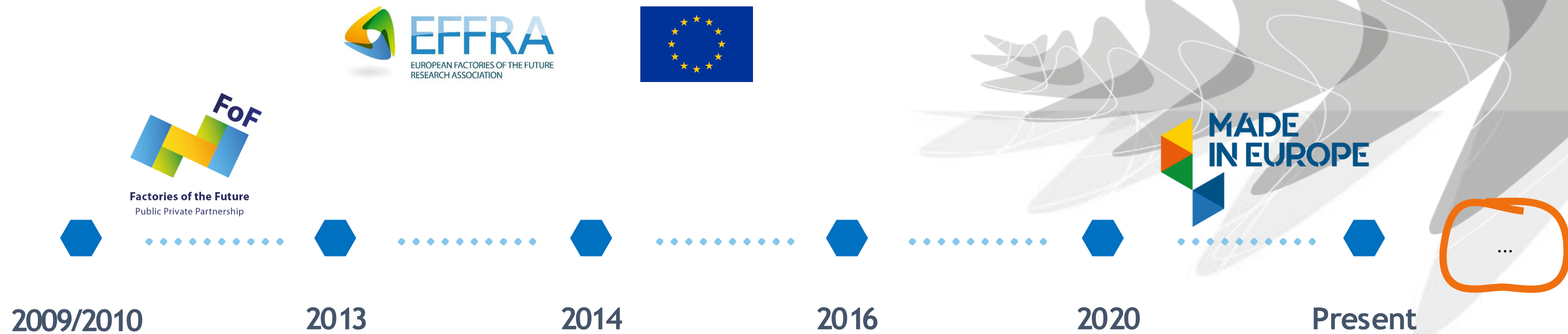
Chris Decubber, EFFRA

AIM-NET Networking Event

24 May 2023



# Made in Europe Partnership story line



## Call 2021

CL4-2021-TT-01-01: AI enhanced robotics system for smart manufacturing (IA)

CL4-2021-TT-01-02: Zero-defect manufacturing towards zero-waste (IA)

CL4-2021-TT-01-03: Laser-based technologies for green manufacturing (RIA)

CL4-2021-TT-01-05: Manufacturing technologies for bio-based materials (RIA)

CL4-2021-TT-01-07: Artificial Intelligence for sustainable, agile manufacturing (IA)

CL4-2021-TT-01-08: Data-driven Distributed Industrial Environments (IA)

## Call 2022

CL4-2022-TT-01-01: Rapid reconfigurable production process chains (IA)

CL4-2022-TT-01-02: Products with complex functional surfaces (RIA)

CL4-2022-TT-01-03: Excellence in distributed control and modular manufacturing (RIA)

CL4-2022-TT-01-04: Intelligent work piece handling in a full production line (RIA)

CL4-2022-TT-01-06: ICT Innovation for Manufacturing Sustainability in SMEs (I4MS2) (IA)

CL4-2022-TT-01-07: Digital tools to support the engineering of a Circular Economy (RIA)

# Factories of the Future Partnership - Made in Europe Partnership

[Mapped projects \(376\)](#)

[Mapped results \(3\)](#)

[Key content](#)



## FP7 - Factories of the Future →

[\(150\)](#)

[\(1\)](#)

[FP7-FoF-2010 →](#)

[\(25\)](#)

[FP7-FoF-2011 →](#)

[\(36\)](#)

[FP7-FoF-2012 →](#)

[\(37\)](#)

[FP7-FoF-2013 →](#)

[\(52\)](#)

## H2020 - Factories of the Future →

[\(177\)](#)

[\(1\)](#)

[H2020-FoF-2014 →](#)

[\(29\)](#)

[H2020-FoF-2015 →](#)

[\(28\)](#)

[H2020-FOF-2016 →](#)

[\(37\)](#)

[H2020-FOF-2017 →](#)

[\(23\)](#)

[H2020-FoF-2018 →](#)

[\(18\)](#)

[H2020-FoF-2019 →](#)

[\(20\)](#)

[H2020-FoF-2020 →](#)

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## Made in Europe (MiE) →

[\(49\)](#)

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[HORIZON-CL4-2021-TWIN-TRANSITION-01 →](#)

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[HORIZON-CL4-2022-TWIN-TRANSITION-01 →](#)

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[HORIZON-CL4-2023-TWIN-TRANSITION-01 →](#)

[HORIZON-CL4-2024-TWIN-TRANSITION-01 →](#)

# Portfolio analysis - allocation of MiE call topics to SRIA R&I Objectives



## Specific Objective 1: Excellent, responsive and smart factories & supply chains →

← (36)

R&I Objective 1.1: Data 'highways' and data spaces in support of smart factories in dynamic value networks →

← (3)

R&I Objective 1.2: Scalable, reconfigurable and flexible first-time right manufacturing →

← (14)

R&I Objective 1.3: Zero-defect and zero-downtime high-precision manufacturing, including predictive quality and non-destructive inspection methods →

← (10)

R&I Objective 1.4: Artificial intelligence for productive, excellent, robust and agile manufacturing chains - Predictive manufacturing capabilities & logistics of the future →

← (7)

R&I Objective 1.5: Advanced Manufacturing processes for smart and complex products →

← (8)

R&I Objective 1.6: Manufacturing for miniaturisation and functional Integration →

← (9)

## Specific Objective 2: Circular products & Climate-neutral manufacturing →

← (20)

R&I Objective 2.1: Ultra-efficient, low energy and carbon-neutral manufacturing →

← (6)

R&I Objective 2.2: De-manufacturing, re-manufacturing and recycling technologies for circular economy →

← (8)

R&I Objective 2.3: Manufacturing with new and substitute materials →

← (6)

R&I Objective 2.4: Virtual end-to-end life-cycle engineering and manufacturing from product to production lines, factories, and networks →

← (5)

R&I Objective 2.5: Digital platforms and data management for circular product and production-systems life-cycles →

← (8)

## Specific Objective 3: New integrated business, product-service and production approaches; new use models →

← (8)

R&I Objective 3.1: Collaborative product-service engineering for customer driven manufacturing value networks →

← (5)

R&I Objective 3.2: Manufacturing processes and approaches near to customers or consumers (including urban manufacturing) →

← (8)

## Specific Objective 4: Human-centered and human-driven manufacturing innovation →

← (14)

R&I Objective 4.1: Digital platforms and engineering tools supporting creativity and productivity of manufacturing development →

← (5)

R&I Objective 4.2: Improving human device interaction using augmented and virtual reality and digital twins

R&I Objective 4.3: Human & technology complementarity and excellence in manufacturing →

← (7)

R&I Objective 4.4: Manufacturing Innovation and change management


R&I Objective 4.5: Technology validation and migration paths towards industrial deployment of advanced manufacturing technologies by SMEs →

← (2)


Toggle all information ▼

 **EU-Japan.AI | Advancing Collaboration and Exchange of Knowledge Between the EU and Japan for AI-Driven Innovation in Manufacturing**  
01-01-2021 - 31-10-2022  
🌱: 2


Show more information ▼

 **knowEdge | Towards AI powered manufacturing services, processes, and products in an edge-to-cloud-knowEdge continuum for humans [in-the-loop]**  
01-01-2021 - 31-12-2023  
🌱: 29


Show more information ▼

 **AI-PROFICIENT | Artificial Intelligence for improved PROduction efficiency, quality and maiNTenance**  
01-11-2020 - 31-10-2023  
🌱: 11

Show more information ▼

 **XMANAI | Explainable Manufacturing Artificial Intelligence**  
01-11-2020 - 30-04-2024  
🌱: 9


Show more information ▼

 **TEAMING.AI | Human-AI Teaming Platform for Maintaining and Evolving AI Systems in Manufacturing**  
01-01-2021 - 31-12-2023  
🌱: 17

Show more information ▼

 **MAS4AI | Multi-Agent Systems for Pervasive Artificial Intelligence for assisting Humans in Modular Production Environments**  
01-10-2020 - 30-09-2023  
🌱: 17 | 👁: 2

Show more information ▼

 **ASSISTANT | leArning and robuSt deciSion Support systems for agile mANufacTuring environments**  
01-11-2020 - 31-10-2023  
🌱: 24

Show more information ▼

 **STAR | Safe and Trusted Human Centric Artificial Intelligence in Future Manufacturing Lines**  
01-01-2021 - 31-12-2023  
🌱: 27

Show more information ▼

 **COALA | COgnitive Assisted agile manufacturing for a Labor force supported by trustworthy Artificial Intelligence**  
01-10-2020 - 30-09-2023  
🌱: 37 | 👁: 4

Show more information ▼

## ICT-38-2020 Artificial intelligence for manufacturing

Toggle all information ▼



AI-PRISM | AI Powered human-centred Robot Interactions for Smart Manufacturing

01-10-2022 - 30-09-2025

Show more information ▼

FLUENTLY

Fluently | Fluently - the essence of human-robot interaction

01-06-2022 - 31-05-2025


Show more information ▼



CONVERGING

CONVERGING | Social industrial collaborative environments integrating AI, Big Data and Robotics for smart manufacturing

01-09-2022 - 31-08-2026

: 4

Show more information ▼



COGNIMAN | COGNitive Industries for smart MANufacturing (COGNIMAN)

01-01-2023 - 31-12-2026

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## HORIZON-CL4-2021-TWIN-TRANSITION-01-01: AI enhanced robotics system for smart manufacturing (IA) (4 projects)

# HORIZON-CL4-2021-TWIN-TRANSITION-01-02: Zero-defect manufacturing towards zero-waste (IA) (6 projects)

Toggle all information ▲



**OPENZDM | Open Platform for Realising Zero Defects in Cyber-Physical Manufacturing**

01-06-2022 - 30-11-2025

👁: 5

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-02: Zero-defect manufacturing towards zero-waste (IA) ✓ ✎

📄 EV battery production - APTIV **Result description** The vision systems will embody AI-based algorithms for defect detection and process characterization, which running on an edge device, equipped with a powerful GPU.



**Platform-ZERO | Customizable AI-based in-line process monitoring platform for achieving zero-defect manufacturing in the PV industry**

01-01-2023 - 31-12-2026

👁: 4

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-02: Zero-defect manufacturing towards zero-waste (IA) ✓ ✎

**Title** Customizable AI-based in-line process monitoring platform for achieving zero-defect manufacturing in the PV industry  
**Description** This includes four research centers and one university with a strong knowledge in the development of spectroscopic methodologies (IREC, HZB), imaging (AIT), device optoelectronic assessment (UPO), AI analysis



**ENGINE | Zero-defect manufacturing for green transition in Europe**

01-06-2022 - 31-05-2025

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-02: Zero-defect manufacturing towards zero-waste (IA) ✓ ✎

**Organisation** AEONX AI





# Examples of relevant past/ongoing projects

Toggle all information ▼



Circular TwAIIn | AI Platform for Integrated Sustainable and Circular Manufacturing

01-07-2022 - 30-06-2025

👁: 3

Show more information ▼



s-X-AIPI | self-X Artificial Intelligence for European Process Industry digital transformation

01-05-2022 - 30-04-2025

👁: 1

Show more information ▼



AIDEAS | AI Driven industrial Equipment product life cycle boosting Agility, Sustainability and resilience

01-10-2022 - 30-09-2025

Show more information ▼

**HORIZON-CL4-2021-TWIN-TRANSITION-01-07: Artificial Intelligence for sustainable, agile manufacturing (IA)**



# Examples of relevant past/ongoing projects

Toggle all information ▼



**RE4DY | European Data as a Product Value Ecosystems for Resilient Factory 4.0 Product and ProDUCTION Continuity and Sustainability**

01-06-2022 - 31-05-2025

Show more information ▼



**Zero-SWARM | ZERO-ENABLING SMART NETWORKED CONTROL FRAMEWORK FOR AGILE CYBER PHYSICAL PRODUCTION SYSTEMS OF SYSTEMS**

01-06-2022 - 30-11-2024

Show more information ▼



**5G-TIMBER | Secure 5G-Enabled Twin Transition for Europe's TIMBER Industry Sector**

01-06-2022 - 31-05-2025

Show more information ▼

## HORIZON-CL4-2021-TWIN-TRANSITION-01-08: Data-driven Distributed Industrial Environments (IA)



# Examples

Toggle all information ▼



RE4DY | European  
Ecosystems for R  
ProDUCTION Cont

01-06-2022 - 31-05

Show more information ▼



Zero-SWARM | Z  
CONTROL FRAME  
PRODUCTION SY

01-06-2022 - 30-11

Show more information ▼

Toggle all information ▲



RE4DY | European Data as a Product Value Ecosystems  
for Resilient Factory 4.0 Product and Production  
Continuity and Sustainability

01-06-2022 - 31-05-2025

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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-08: Data-  
driven Distributed Industrial Environments (IA)



Description core concept to facilitate the implementation of digital continuity across  
digital threads, data spaces, digital twin workflows and AI/ML/Data pipelines.

Toggle all information ▲



ONE4ALL | Agile and modular cyber-physical technologies supported by data-driven digital tools to reinforce manufacturing resilience

01-01-2023 - 31-12-2026

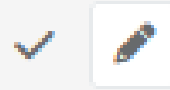
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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2022-TWIN-TRANSITION-01

HORIZON-CL4-2022-TWIN-TRANSITION-01-03: Excellence in distributed control and modular manufacturing (RIA) ✓



**Description** In addition, the physical modules and the processes addressed by those will be replicated digitally through data-driven digital twins and controlled by a self-learning AI-based distributed and multidisciplinary



MARS | Manufacturing Architecture for Resilience and Sustainability

01-01-2023 - 31-12-2026

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2022-TWIN-TRANSITION-01

HORIZON-CL4-2022-TWIN-TRANSITION-01-03: Excellence in distributed control and modular manufacturing (RIA) ✓



**Description** The MARS project aims to remedy to both issues by enabling SMEs to access advanced European breakthrough innovations in the field of AI-driven digital manufacturing processes and enter into process chains

## HORIZON-CL4-2022-TWIN-TRANSITION-01-03: Excellence in distributed control and modular manufacturing (RIA) (4 projects)



Toggle all information ▲

 **ALICIA | Assembly Lines In CirculAtion – smart digital tools for the sustainable, human-centric and resilient use of production resources**  
01-01-2023 - 31-12-2025

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Factories of the Future Partnership - Made in Europe Partnership

**Made in Europe (MiE)**

**HORIZON-CL4-2022-TWIN-TRANSITION-01**

**HORIZON-CL4-2022-TWIN-TRANSITION-01-07: Digital tools to support the engineering of a Circular Economy (RIA)** ✓ ✎

**Description** The innovations behind ALICIA include a machine-readable ontology for mapping factory owner requirements, an **AI**-matchmaking engine for combining incumbent factory assets with second-hand assets coming

 **DiCiM | Digitalised Value Management for Unlocking the potential of the Circular Manufacturing Systems with integrated digital solutions**  
01-01-2023 - 31-12-2026

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

**Made in Europe (MiE)**

**HORIZON-CL4-2022-TWIN-TRANSITION-01**

**HORIZON-CL4-2022-TWIN-TRANSITION-01-07: Digital tools to support the engineering of a Circular Economy (RIA)** ✓ ✎

**Description** to bring about the development of the full demonstrator of DiCiM, a set of integrated digital solutions that makes use of Internet of Things (IoT), Machine Learning (ML) based Artificial Intelligence (**AI**)

 **DaCapo | Digital assets and tools for Circular value chains and manufacturing products**  
01-01-2023 - 30-06-2026

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Factories of the Future Partnership - Made in Europe Partnership

**Made in Europe (MiE)**

**HORIZON-CL4-2022-TWIN-TRANSITION-01**

**HORIZON-CL4-2022-TWIN-TRANSITION-01-07: Digital tools to support the engineering of a Circular Economy (RIA)** ✓ ✎

**Description** These tools and services, focused on the creation of new digital assets, **AI**-based systems and the application of process and product Digital Twins, will greatly improve sustainability, efficiency, and

# HORIZON-CL4-2022-TWIN-TRANSITION-01-07: Digital tools to support the engineering of a Circular Economy (RIA) (5 projects)



AI

Label

Sort by

× Factories of the Future Partnership - Made in Europe Partnership



### MARS | Manufacturing Architecture for Resilience and Sustainability

01-01-2023 - 31-12-2026

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2022-TWIN-TRANSITION-01

HORIZON-CL4-2022-TWIN-TRANSITION-01-03: Excellence in distributed control and modular manufacturing (RIA) ✓ ✎

**Description** The MARS project aims to remedy to both issues by enabling SMEs to access advanced European breakthrough innovations in the field of AI-driven digital manufacturing processes and enter into process chains



### COGNIMAN | COGNitive Industries for smart MANufacturing (COGNIMAN)

01-01-2023 - 31-12-2026

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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-01: AI enhanced robotics system for smart manufacturing (IA) ✓ ✎

**Description** In addition, the physical modules and the processes addressed by those will be replicated digitally through data-driven digital twins and controlled by a self-learning AI-based distributed and multidisciplinary



### Platform-ZERO | Customizable AI-based in-line process monitoring platform for achieving zero-defect manufacturing in the PV industry

01-01-2023 - 31-12-2026

👁: 4

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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-02: Zero-defect manufacturing towards zero-waste (IA) ✓ ✎

**Title** Customizable AI-based in-line process monitoring platform for achieving zero-defect manufacturing in the PV industry

**Description** This includes four research centers and one university with a strong knowledge in the development of spectroscopic methodologies (IREC, HZB), imaging (AIT), device optoelectronic assessment (UPO), AI analysis



### DiCiM | Digitalised Value Management for Unlocking the potential of the Circular Manufacturing Systems with integrated digital solutions

01-01-2023 - 31-12-2026

Show more information ▲

Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2022-TWIN-TRANSITION-01

HORIZON-CL4-2022-TWIN-TRANSITION-01-07: Digital tools to support the engineering of a Circular Economy (RIA) ✓ ✎

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### ONE4ALL | Agile and modular cyber-physical technologies supported by data-driven digital tools to reinforce manufacturing resilience

01-01-2023 - 31-12-2026

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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2022-TWIN-TRANSITION-01

HORIZON-CL4-2022-TWIN-TRANSITION-01-03: Excellence in distributed control and modular manufacturing (RIA) ✓ ✎

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### CONVERGING | Social industrial collaborative environments integrating AI, Big Data and Robotics for smart manufacturing

01-09-2022 - 31-08-2026

👁: 4

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Factories of the Future Partnership - Made in Europe Partnership

Made in Europe (MiE)

HORIZON-CL4-2021-TWIN-TRANSITION-01

HORIZON-CL4-2021-TWIN-TRANSITION-01-01: AI enhanced robotics system for smart manufacturing (IA) ✓ ✎

**Title** Social industrial collaborative environments integrating AI, Big Data and Robotics for smart manufacturing

**Description** Reason: Analyze the production system status and autonomously



## Call 2023

CL4-2023-TT-01-02: High-precision OR complex product manufacturing – potentially including the use of photonics (included reference to AI)

CL4-2023-TT-01-04: Factory-level and value chain approaches for remanufacturing

CL4-2023-TT-01-07: Achieving resiliency in value networks through modelling and Manufacturing as a Service

CL4-2023-TT-01-08: Foresight and technology transfer for Manufacturing As A Service

## Call 2024

CL4-2024-TT-01-01: Bio-intelligent manufacturing industries

CL4-2024-TT-01-03: Manufacturing as a Service: Technologies for customised, flexible, and decentralised production on demand

CL4-2024-TT-01-05: Technologies/solutions to support circularity for manufacturing

HOME ABOUT CROSS-CUTTING FACTORS PATHWAYS SHARE CASES MORE INFO

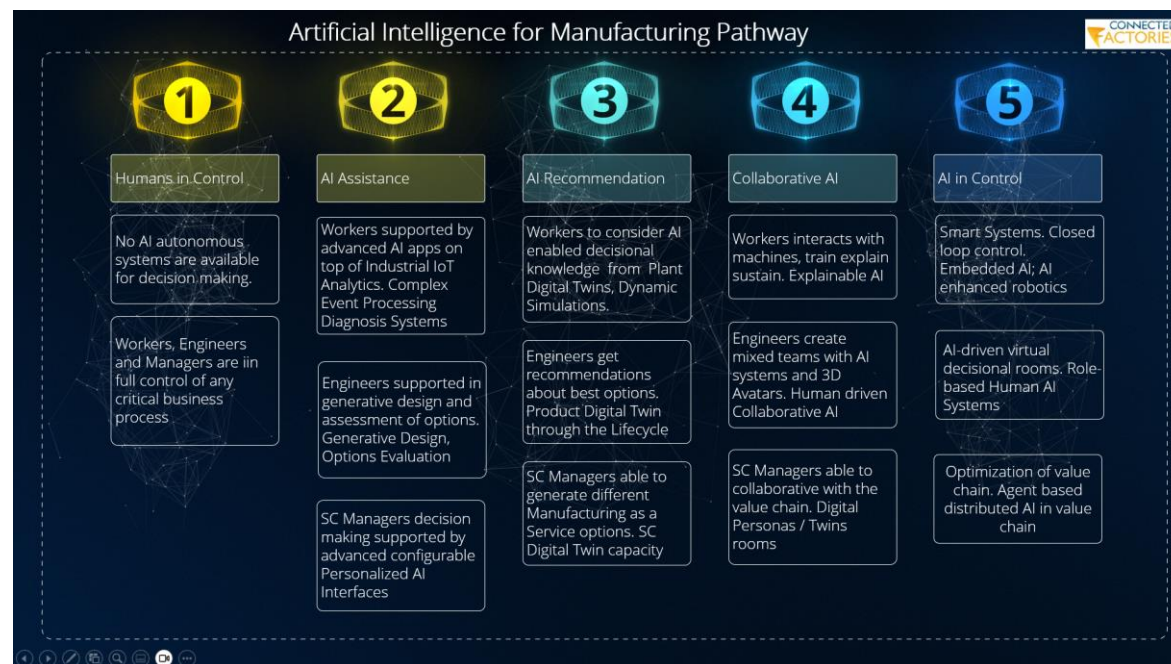
Home > AI for Manufacturing pathway

## AI for Manufacturing pathway

The AI for Manufacturing pathway aims at developing a conceptual model and a set of industrial cases in an evolutionary 5-levels framework related to the adoption of AI in critical business processes.

Owing to the exceptional variety of AI technologies and of application cases, it is necessary to consider industrial cases using some (combination) of the following main six technological enablers:

- PATHWAYS TO DIGITALISATION OF MANUFACTURING
- AUTONOMOUS & SMART FACTORIES
- HYPERCONNECTED FACTORIES
- COLLABORATIVE PRODUCT-SERVICE FACTORIES
- CYBERSECURITY PATHWAY
- DATA SPACE PATHWAY
- CIRCULAR ECONOMY PATHWAY
- AI FOR MANUFACTURING PATHWAY**



- Machine Vision and Robotics, very related to the Smart Autonomous Factory CF1 pathway
- Embedded AI in Products (Smart Products), very related to the Collaborative Product-Service CF1 pathway
- Machine Learning and Knowledge Discovery, very related to 5V Big Data repositories typical of the Hyperconnected Factories CF1 pathway
- AI Forecasting and Prediction, applicable to all CF1 pathways and related to the Foresee cluster of projects
- AI Diagnosis and Maintenance, applicable to all CF1 pathways and related to the forZDM cluster of projects
- Recommendation and Decision Support Systems, applicable again to all CF1 pathways in the presence of Human users and related to the ICT-38 AI4Manufacturing cluster of projects

These enablers are not to be meant as horizontal rows of a matrix, but as inspiration examples on how AI can support manufacturing processes. Regarding the five levels of maturity, we decided to focus on one precise aspect of the adoption of AI in Manufacturing (focus on Smart Autonomous Factories of the Future): the level of autonomy in the Human-AI interaction. The reference model is the Level-0 Level-5 Model of Autonomy of



# Artificial Intelligence for Manufacturing Pathway

1

Humans in Control

No AI autonomous systems are available for decision making.

Workers, Engineers and Managers are in full control of any critical business process

2

AI Assistance

Workers supported by advanced AI apps on top of Industrial IoT Analytics. Complex Event Processing Diagnosis Systems

Engineers supported in generative design and assessment of options. Generative Design, Options Evaluation

SC Managers decision making supported by advanced configurable Personalized AI Interfaces

3

AI Recommendation

Workers to consider AI enabled decisional knowledge from Plant Digital Twins, Dynamic Simulations.

Engineers get recommendations about best options. Product Digital Twin through the Lifecycle

SC Managers able to generate different Manufacturing as a Service options. SC Digital Twin capacity

4

Collaborative AI

Workers interacts with machines, train explain sustain. Explainable AI

Engineers create mixed teams with AI systems and 3D Avatars. Human driven Collaborative AI

SC Managers able to collaborative with the value chain. Digital Personas / Twins rooms

5

AI in Control

Smart Systems. Closed loop control. Embedded AI; AI enhanced robotics

AI-driven virtual decisional rooms. Role-based Human AI Systems

Optimization of value chain. Agent based distributed AI in value chain

# Pathway to Energy Efficiency



For DENiM it is about defining the pathway for energy efficiency using digital technologies

01

Limited visibility of Energy Performance *Awareness*

02

Process Level Energy Performance Monitoring *Sense*

03

Energy Performance Insight *Learn*

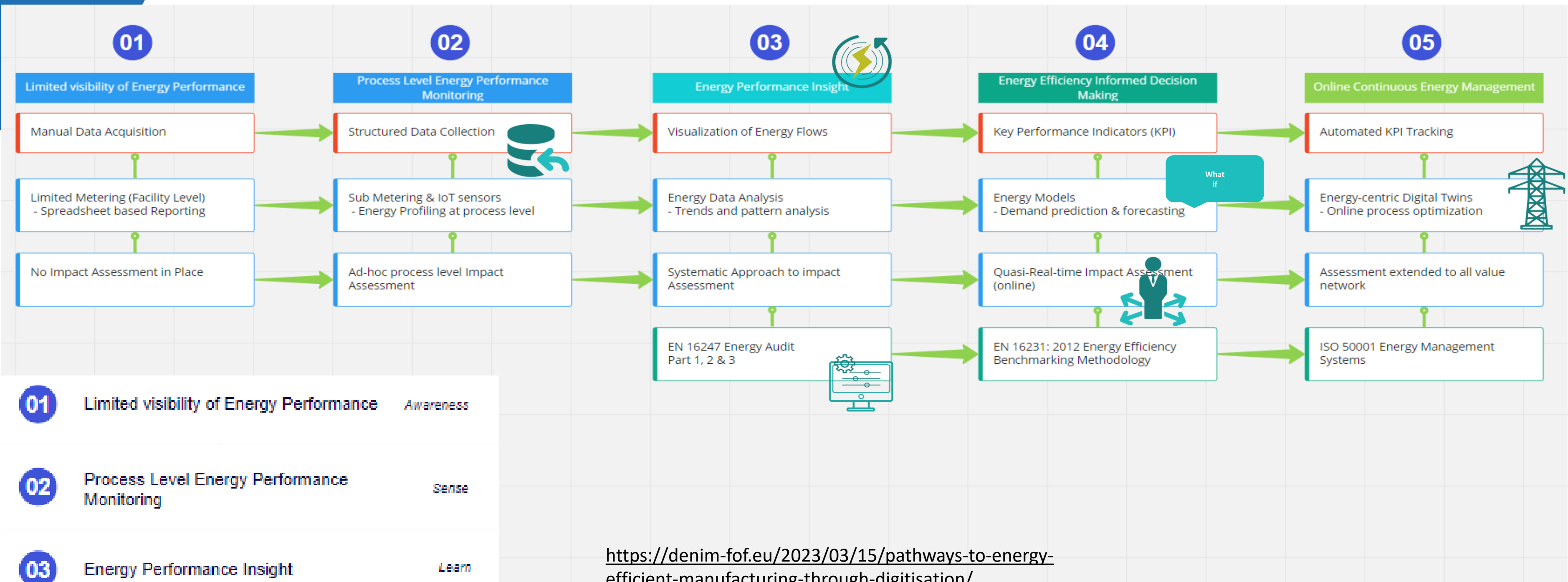
04

Energy Efficiency Informed Decision Making *Act*

05

Online Continuous Energy Performance Management *Operate*

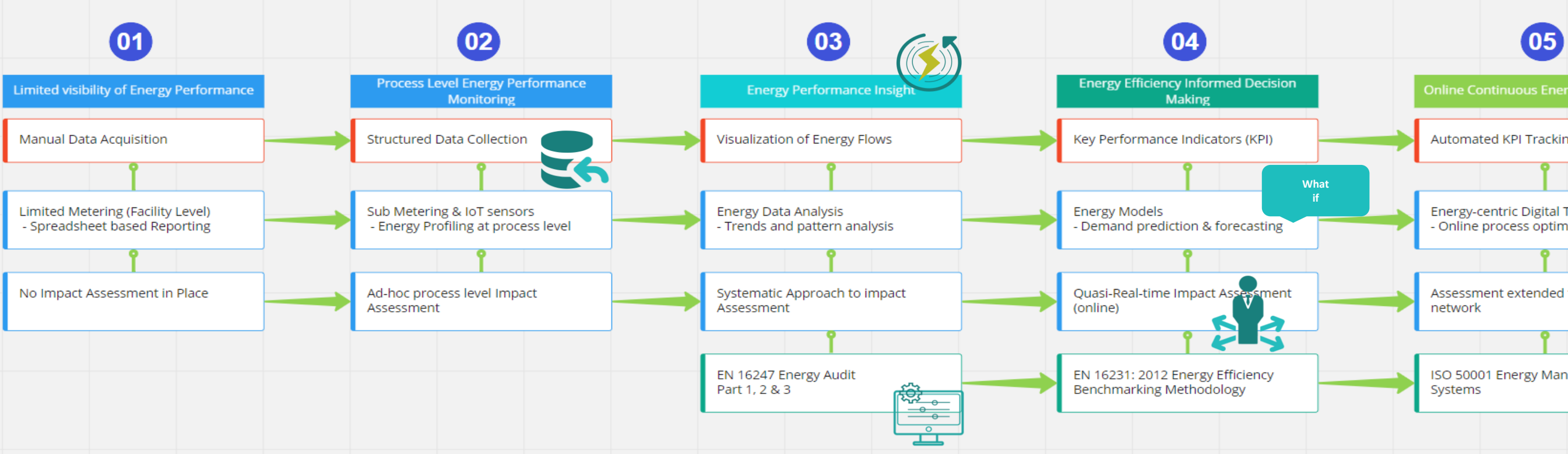




- 01** Limited visibility of Energy Performance *Awareness*
- 02** Process Level Energy Performance Monitoring *Sense*
- 03** Energy Performance Insight *Learn*
- 04** Energy Efficiency Informed Decision Making *Act*
- 05** Online Continuous Energy Performance Management *Operate*

<https://denim-fof.eu/2023/03/15/pathways-to-energy-efficient-manufacturing-through-digitisation/>

**For DENiM it is about defining the pathway for energy efficiency using digital technologies**



**Key Enablers & Cross-cutting Factors**

- Digital Maturity Assessment
- Digital Skills & Training
- Technology Building Blocks (edge, cloud, analytics, modelling, simulation)
- Cybersecurity
- Standardized Data Models (Semantic models)
- Energy Performance Standards
- New Business Models
- Added Value - energy and waste reduction, sustainable products, cost reduction, minimise environmental impact, sustainable products

- 01** Limited visibility of Energy Performance *Awareness*
- 02** Process Level Energy Performance Monitoring *Sense*
- 03** Energy Performance Insight *Learn*
- 04** Energy Efficiency Informed Decision Making *Act*
- 05** Online Continuous Energy Performance Management *Operate*

<https://denim-fof.eu/2023/03/15/pathways-to-energy-efficient-manufacturing-through-digitisation/>

# WP 25-27 EFFRA Consultation - Priorities - Made in Europe and inclusive productivity: doing better (creating more added value) with less

- **Excellent productive and flexible Manufacturing automation for open strategic autonomy**
- **Sustainable value network resilience** and competitiveness through robust and flexible production technologies
- Recovering and preserving the European leadership in **strategic and high value-added products**
- **Circular, connected manufacturing ecosystems**
- The next level of circular economy through **scalable, highly productive and zero-defect re-manufacturing technologies**
- **Manufacturing with new/ limited raw materials availability**
- Solutions for **energy-efficiency** for realising net-zero discrete manufacturing processes and value chains
- **Quick response service deployment for maintaining optimal manufacturing operations using *trusted AI* and digital twins**
- **Life-cycle management of manufacturing solutions** and associated services for flexible, **productive and sustainable** manufacturing industry
- **Data spaces and cloud/edge solutions for responsive and robust manufacturing**
- **Digitally enabled compliance and integration** of innovative manufacturing solutions
- **Understanding the transformation of the factory work and organisation**
- **Physical and cognitive augmentation of human capabilities for inclusive and socially sustainable manufacturing**
- **Digitally enabled upskilling, qualification and job transformation**
- **Bio-intelligent Manufacturing**

## MiE General objectives

### **Manufacturing competitiveness**

*Leadership & manufacturing excellence, generating new products and new markets*

### **European Green Deal**

*Circular and climate-neutral manufacturing*

### **An Economy that Works for People and SMEs**

*Attractive value added manufacturing jobs*

### **A Europe Fit for the Digital Age**

*Digital transformation of manufacturing industry, trusted and robust*

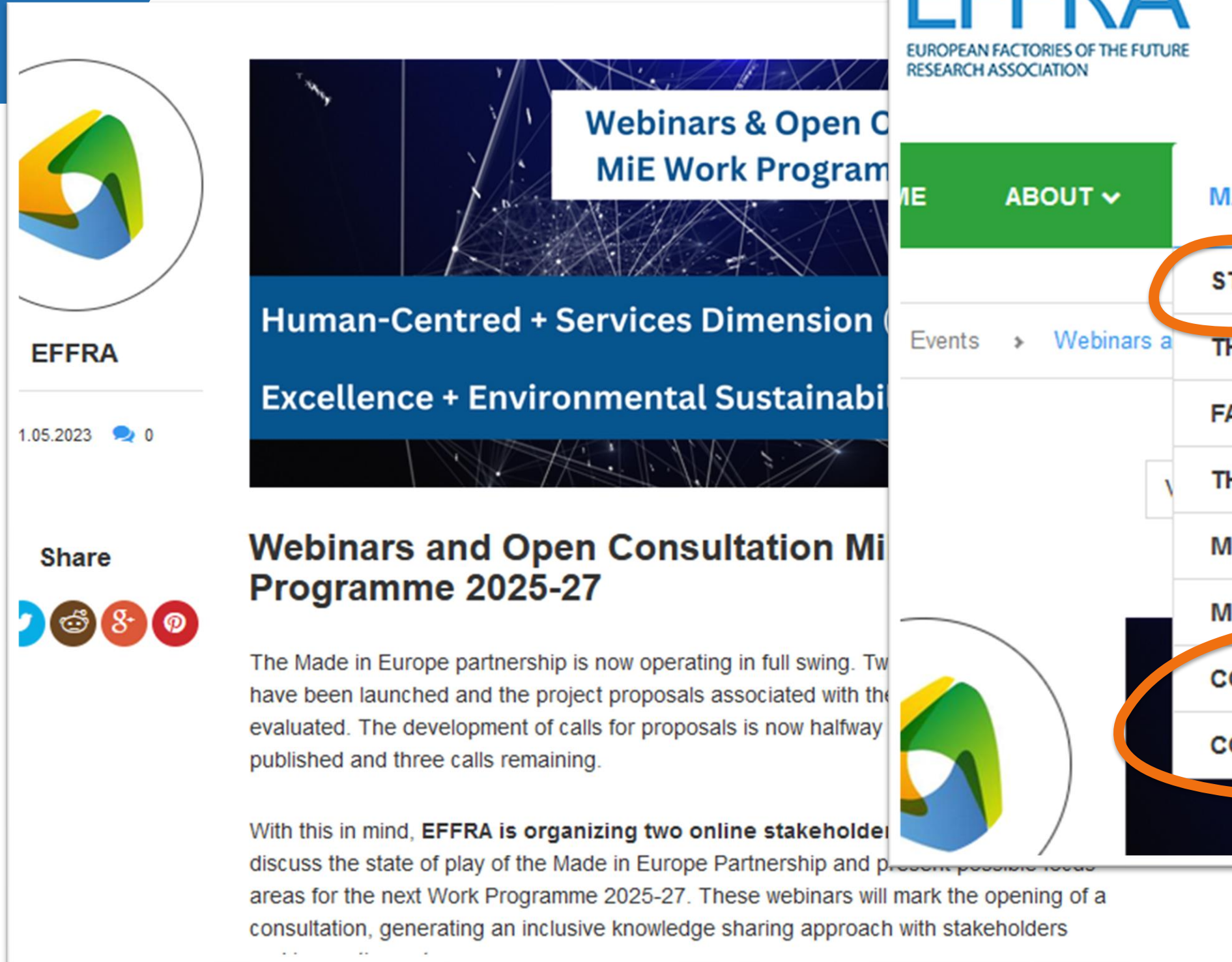
## MiE Specific Objectives

- **Excellent, responsive and smart factories & supply chains**
- **Circular products & Climate-neutral manufacturing**
- **New integrated business, product-service and production approaches; new use models**
- **Human-centered and human-driven manufacturing innovation**

## MiE Key Technologies and Enablers

- **Advanced smart material and product processing technologies, and process chains**
- **Smart mechatronic systems, devices and components**
- **Intelligent and autonomous handling, robotics, assembly and logistic technologies**
- **De-manufacturing, recycling technologies, and life-cycle analysis approaches**
- **Simulation and modelling (digital twins) covering the material processing level up to manufacturing system, and factory and value network level from design until recycling.**
- **Robust and secure industrial real-time communication technologies, and distributed control architectures and standardized equipment protocols**
- **Data analytics, artificial intelligence, machine learning and deployment of digital platforms for data management and sharing**
- **New business and new organisational approaches, including links with regulatory aspects such as safety, data ownership, and liability**
- **Skilled workforce**
- **Standards**

# How to contribute to the consultation



**Webinars & Open Consultation MiE Work Programme 2025-27**

Human-Centred + Services Dimension  
Excellence + Environmental Sustainability

**Webinars and Open Consultation MiE Programme 2025-27**

The Made in Europe partnership is now operating in full swing. Two work programmes have been launched and the project proposals associated with them have been evaluated. The development of calls for proposals is now halfway through and three calls published and three calls remaining.

With this in mind, **EFFRA is organizing two online stakeholder webinars** to discuss the state of play of the Made in Europe Partnership and present possible focus areas for the next Work Programme 2025-27. These webinars will mark the opening of a consultation, generating an inclusive knowledge sharing approach with stakeholders



**EFFRA**  
EUROPEAN FACTORIES OF THE FUTURE  
RESEARCH ASSOCIATION

HOME ABOUT MADE IN EUROPE INNOVATION PORTAL OPEN CALLS MEMBERSHIP

STATE OF PLAY

Events > Webinars & Open Consultation

- THE FOF PARTNERSHIP
- FACTORIES OF THE FUTURE ROADMAP
- THE FUTURE OF MANUFACTURING IS MADE IN EUROPE
- MADE IN EUROPE COMMUNITY NEWSLETTER
- MADE IN EUROPE 2023-2024 CALLS
- CONSULTATION MADE IN EUROPE WP 25-27 (EXPERT/STAKEHOLDER PERSPECTIVE)**
- ...
- CONSULTATION MADE IN EUROPE CONSULTATION WP 25-27 (PROJECT PERSPECTIVE)**



CONSULTATION MADE IN EUROPE WP 25-27 (EXPERT/STAKEHOLDER PERSPECTIVE)

CONSULTATION MADE IN EUROPE CONSULTATION WP 25-27 (PROJECT PERSPECTIVE)

## Consultation Made in Europe WP 25-27 - Expert/stakeholder perspective

This page concerns the **consultation on the Work Programme 25-27 of the Horizon Europe Programme** with respect to manufacturing research & innovation, in particular with regard to the **Made in Europe Partnership**.

More background to this consultation can be found [here](#).

Please note that there is **also a consultation where feedback is requested from the perspective of past or ongoing projects** (see [here](#)).

Via this consultation, **you are invited as an experts/stakeholder to comment and rate (in terms of importance) the suggested priorities for the WP 25-27** that are described [in this document](#).

Your prioritisation and comments would address observations such as:

- Which priorities are key for the work programme 25-27? You can express the importance of the priorities by rating them from 0 to 100 in steps of 10.
- Please add comments to explain why a priority matters in order to generate impact on the competitiveness and sustainability of Manufacturing in Europe.
- If the R&I Objectives were only partially addressed in the past, **please describe which aspects should be addressed more specifically** in the next work programme.

Please also note that:

- For this consultation, **your answer to the consultation is publicly available via your profile page** on the EFFRA Innovation portal.
- You can edit and refine your input at any time. You just need to save the comments when you edit your response. There is no 'final submission button'.

**Access to the consultation:**

First, please make sure that you are logged in on the EFFRA Innovation Portal (<https://portal.effra.eu>).

## Consultation Made in Europe WP 25-27- Projects' perspective

More background to the consultations in preparation of the Made in Europe Partnership can be found [here](#).

This page concerns the track that focusses on obtaining information from the **project's perspective**.

The guidance regarding the **consultation from the expert/stakeholder perspective** can be found [here](#).

The suggested priorities for the WP 25-27 that are described [in this document](#) have been included in a taxonomy list on the EFFRA Innovation Portal.

Project representatives are requested to provide the following feedback:

- **indicate the priorities to which your project has contributed most.** Please only indicate the items that are really relevant (You can use the rating bar to indicate differences in the relevance)
- please add a comment that explains briefly:
  - **what the project has contributed essentially**
  - **which future developments are in particular necessary, drawing from the (expected) outcome of your project**

**Please note that the information that is provided by the projects is made publicly available via the respective project pages on the EFFRA Innovation Portal. Also, you can add and edit feedback in several steps, the list and editing permissions will stay available.**

[If you wish to include and promote other projects \(also national and regional projects\) on the EFFRA Innovation Portal, then please let us know.](#)

Please see the screenshot of a project page here below - the edit buttons are only available to these users that have editing permissions on the project.

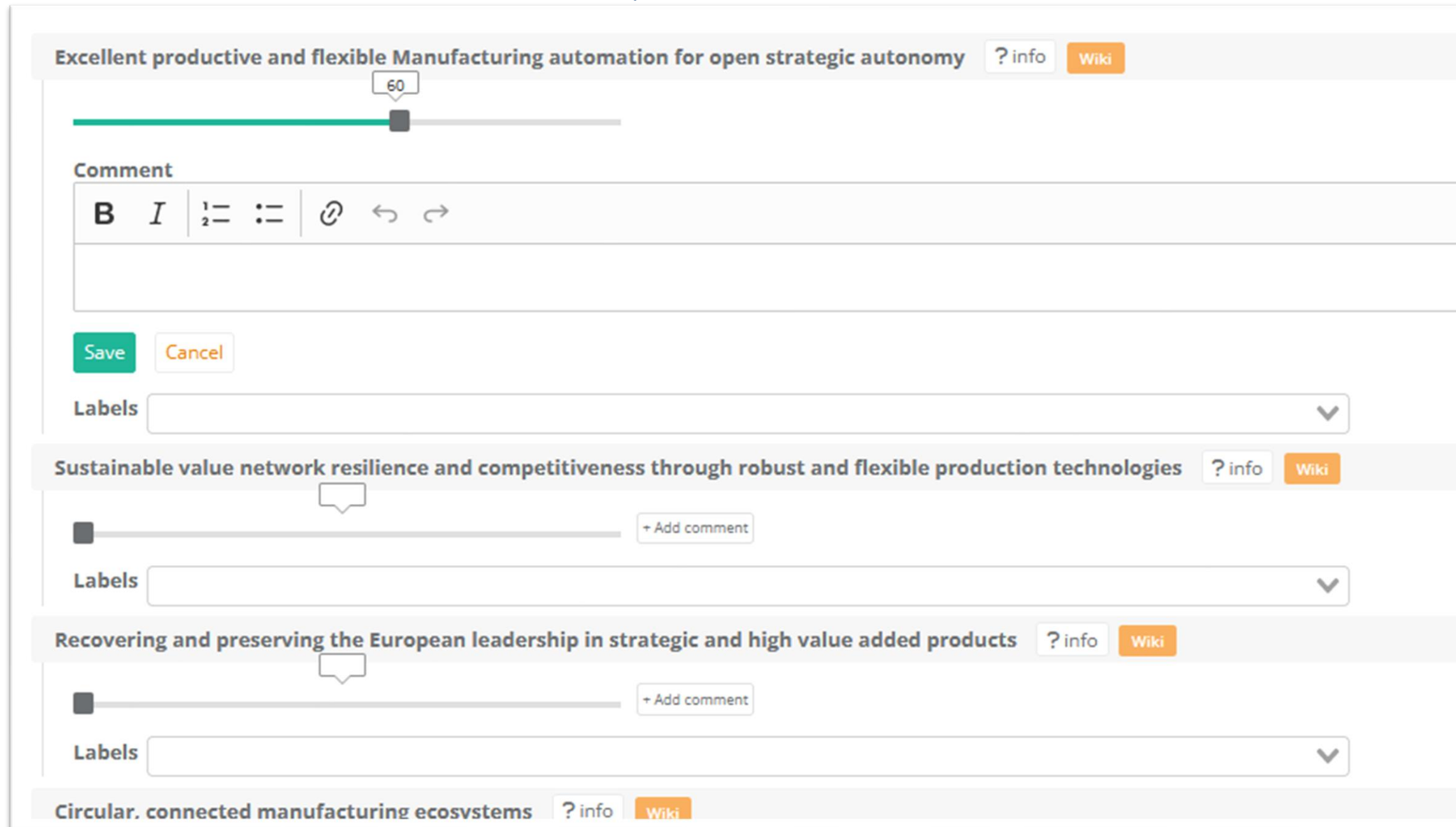
► Images



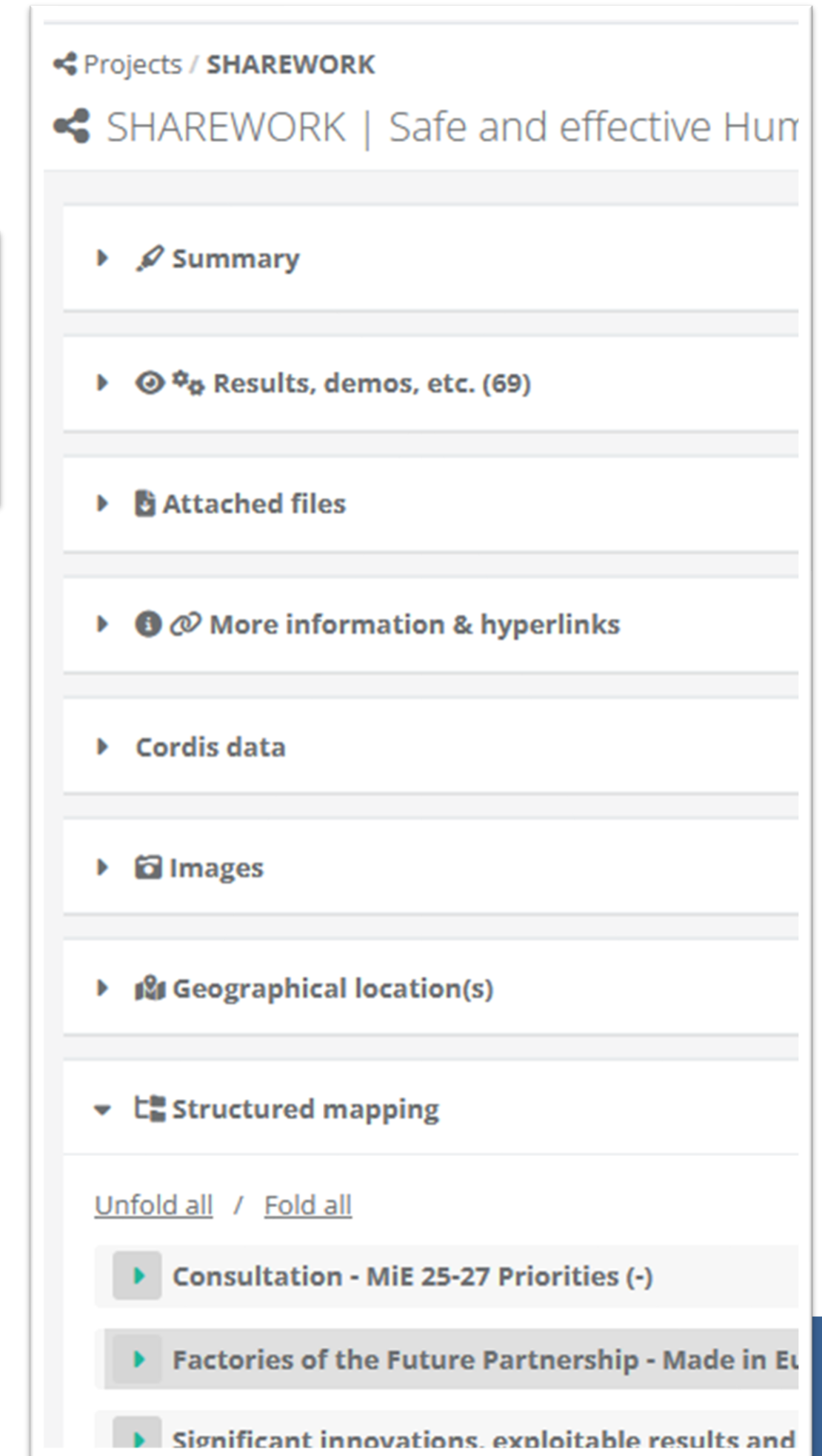
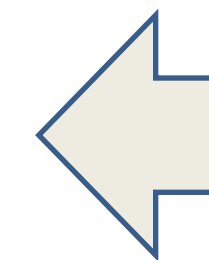
# Contribute via your profile or via your project



A screenshot of a user interface. On the left, a dark blue profile menu is open, showing options: 'Profile' (with a dropdown arrow), 'Your profile', and 'Your organisation'. To the right, a light grey project card is visible with the title 'Consultation - MiE 25-27 Priorities (-)' and an 'Edit' button with a pencil icon.



A screenshot of a project page. The main title is 'Excellent productive and flexible Manufacturing automation for open strategic autonomy', with 'info' and 'Wiki' buttons. Below the title is a progress bar at 60%. A 'Comment' section contains a rich text editor with bold, italic, and list icons, and 'Save' and 'Cancel' buttons. Below the comment section are three project cards, each with a title, a progress bar, and a 'Labels' dropdown menu. The titles are: 'Sustainable value network resilience and competitiveness through robust and flexible production technologies', 'Recovering and preserving the European leadership in strategic and high value added products', and 'Circular. connected manufacturing ecosystems'.



A screenshot of a sidebar menu for a project. At the top, it shows 'Projects / SHAREWORK' and 'SHAREWORK | Safe and effective Hum'. The menu items are: 'Summary', 'Results, demos, etc. (69)', 'Attached files', 'More information & hyperlinks', 'Cordis data', 'Images', 'Geographical location(s)', and 'Structured mapping'. At the bottom, there are links for 'Unfold all / Fold all' and a list of project cards, including 'Consultation - MiE 25-27 Priorities (-)', 'Factories of the Future Partnership - Made in Eu', and 'Significant innovations. exploitable results and'.

# THANK YOU

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